





5ltr BUCKET MOULD 2

ITEM CODE: 2405000002	Lid: 30501000	002 Tamper Evident
MATERIAL	Food Grade Polypropylene Co-Polymer	
HANDLE TYPE	Plastic or metal	
COLOUR	White – a range of colours are available on request	
DECORATION	In Mould Labeling available on request	
BRIM VOLUME	6.09 Litres	
WEIGHT	Container: Lid: Plastic handle	162g (+/-9g) 35g (+/-2g) 5.5g (+/-1g)
QUANTITY (Empty, pallet 1000mm by 1200mm)	Container: Lid:	1,000 plastic handle per pallet 920 metal handle per pallet 4,025 per pallet
	Lids and buckets dairy wrapped for food standards	
STACKING (Empty container or lid)	3 pallets high	
FILLING (Based on product density 1.4 air temperature 20°C)	Plastic handle: 125 per pallet (25 per layer x 5 High) Metal handle: 120 per pallet (24 per layer x 5 high) This is equivalent to maximum weight of 28kg on the lower bucket Maximum stacking temperature 95°c 1150 mm maximum pallet height	
FILL TEMPERATURE	Max 95°C (avoid prolonged exposure over 80°C and below -20°C) Polymer blend can be adjusted to suit other temperatures. Stacking performance is affected by temperature, do not stack hot.	
COMPATIBILITY	It is the responsibility of our customers to ensure their product and processes are compatible with the container. Trials can be carried out by Shalam on request.	

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